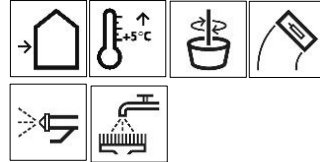


# Technical Data Sheet

## StoGold Fill

Filler on a dispersion base for filling and smoothing water-repellent and airtight joints in connection with StoGuard Mesh



### Characteristics

- Area of application**
- Exterior
  - For filling and smoothing of water-repellent and airtight joints in connection with StoGuard Mesh, e.g. joints, corners, transitions
  - Maximum joint width: 0.8 mm

### Technical Data

Criteria	Standard / test specification	Value/ Unit	Notes
Density	EN ISO 2811	1.6 - 1.7 g/cm <sup>3</sup>	
Water vapour diffusion-equivalent air layer thickness $\mu$	EN ISO 7783	1,400 - 1,800	V2 medium
pH value		8.3	

The characteristic values stated are average values or approximate values. Due to the natural raw materials in our products, the stated values can vary slightly in the same delivery batch; this does not affect the suitability of the product for its intended use.

### Substrate

- Requirements**
- The substrate must be firm, dry, clean, and load-bearing, and also free from sinter layers, efflorescence and release agents.
- Note:
- Check whether the fixing is suitable for the substrate.
  - Damp or not fully cured substrates can lead to defects in the following coatings, e.g. bubble formation, cracks.

- Preparations**
- Check the existing coating for its load-bearing capacity. Remove any non load-bearing or structurally weak coatings. Clean the substrate if necessary.

### Application

- Application**
- Manually, by trowel.
1. Adhere the joints between the board joints and the joints on the window connections with StoGuard Mesh.
  2. Fill the joints with StoGold Fill.
  3. Apply StoGold Coat® evenly by machine or with a roll in one application cycle.
  4. Apply a second layer of StoGold Coat®.

- Drying, curing, ready for next coat**
- The following factors delay drying and curing before possible overcoating: -
- high humidity
  - low temperatures
  - low air exchange
  - unfavourable weather conditions
1. Take suitable protective measures.
  2. Apply protection against rain to any facade surface, which is to be treated or has been freshly completed.

# Technical Data Sheet

## StoGold Fill

Overcoating after 4 hours at the earliest is possible under the following conditions: - substrate and air temperature: +21 °C -relative humidity: 50 %

Notes:  
StoGold Fill must be overcoated within 3 months.

**Cleaning the tools** Tools must be cleaned immediately after use with cleaning water

**Notes, recommendations, special information, miscellaneous** Please consult the local sales office for further information and any site assistance required.

### Delivery

**Colour** Natural

Packaging	Article number	Name	Packing
	07715-003	StoGold Fill	15 lit

### Storage

**Storage conditions** Store in cool dry conditions; avoid direct sunlight.

**Storage life** The quality of the material in its original container is guaranteed for the maximum stated storage life. The storage life information is included in the batch number on the container.  
Batch number explanation:  
Number 1 = the last number of year, numbers 2 + 3 = a week  
i.e.: 1450013223 – stock date until the 45th week of the year 2021

### Identification

**Product group** Moisture Barrier

**Safety** Please refer to Safety Data Sheet.

### Special Notes

The information in this Technical Data Sheet serves to ensure the product's intended use, or its suitability for use, and is based on our findings and experience. Users are nevertheless responsible for establishing the product's suitability and use.

Applications not specifically mentioned in this Technical Data Sheet are permissible only after prior consultation. Where no approval is given, such applications are at the user's own risk. This applies in particular when the product is used in combination with other products.

When a new Technical Data Sheet is published, all previous Technical Data Sheets are no longer valid. The latest version is available on [www.sto-sea.com](http://www.sto-sea.com).

**Sto SEA Pte Ltd**  
159 Sin Ming Road  
#06-02 Amtech Building  
Singapore 575625  
Phone: +65 6453 3080  
Fax: +65 6453 3543  
[info.sg@sto.com](mailto:info.sg@sto.com)  
[www.sto-sea.com](http://www.sto-sea.com)

**Sto SEA Sdn Bhd**  
28, Jalan Rajawali 3  
Bandar Puchong Jaya,  
47170 Selangor, Malaysia  
Phone: +60 3 8080 9066  
Fax: +60 3 8080 9255  
[info.my@sto.com](mailto:info.my@sto.com)  
[www.sto-sea.com](http://www.sto-sea.com)

**Sto SEA Pte Ltd**  
3656/49-52 Green Tower, 16<sup>th</sup> Floor  
Rama IV Rd, Klongton, Klongtoei,  
10110 Bangkok, Thailand  
Phone: +66 2 1684 921 Ext. 230  
Fax: +66 2 1684 999  
[info.sg@sto.com](mailto:info.sg@sto.com)  
[www.sto-sea.com](http://www.sto-sea.com)

**Sto SE & Co. KGaA**  
Ehrenbachstr. 1  
79780 Stühlingen,  
Germany  
Phone: +49 7744 57-0  
Fax: +49 7744 57-2178  
[info.sg@sto.com](mailto:info.sg@sto.com)  
[www.sto-sea.com](http://www.sto-sea.com)

\*Product images may differ from the actual product.